

Date: Tuesday, 13/01/2009 2:57:38 PM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER
Job Number	: 44728		
Estimate Number	: 13230		
P.O. Number	:	Part Number	: D36923
This Issue	: 13/01/2009 S.O. No. :	Drawing Number	: D3692 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1	Drawing Revision	: A
Previous Run	: 44690	Material	:
Written By	: <u>SA 08-01-13</u>	Due Date	: 20/01/2009
Checked & Approved By	:	Qty:	20 Um: Each
Comment	: Est Rev:A New Issue 08-02-15 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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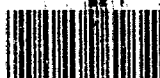


Comment: Qty.: 0.0320 f(s)/Unit Total: 0.6405 f(s)

303 Round Bar 0.500"

Batch: 1102520.6 SASA 09/01/14

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA725 Rev: NA & Dwg D3692 Rev: A

2-Deburr per dwg D3692

SA 09/01/14(20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/01/14(203)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 09/01/14(20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST116SA 09/01/14 (x20)

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Part Number: D36923

Job Number:



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Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



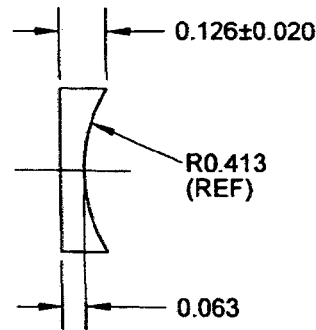
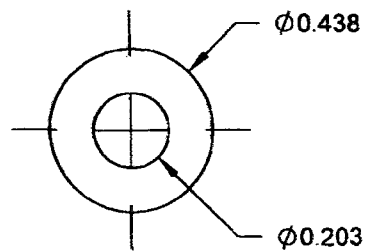
09/01/15 *J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

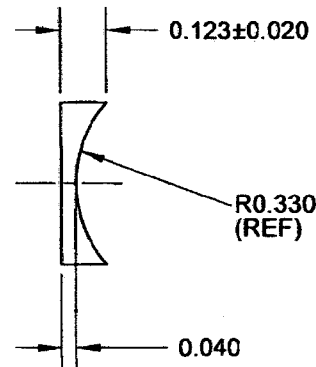
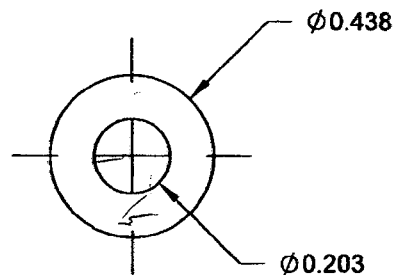


JLD 09.01.14 (20)



D3692-1 SPACER

w/o 4472g



D3692-3 SPACER

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M303R) OR AISI 304/316 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.003 lb

RELEASED
08/12/15

A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.		D3692	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACER	2:1
DATE	08.03.12	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	